

# **ECOPART H 1-350**

# Release agent for warm and hot-curing processes

## **Product Properties**

ECOPART H 1-350 is an aqueous silicone release agent for all warm and hot-curing core manufacturing processes. The excellent release effect allows easy removal of even complicated patterns. ECOPART H 1-350 does not contain solvents and is environmentally compatible. ECOPART H 1-350 is a release agent concentrate. In concentrated form, it can be used as a basic coating for the core boxes and as a release agent. For serial application, we recommend dilution with water as determined in tests. Good results are achieved with the minimum dilution of 1 part ECOPART H 1-350 and 9 parts water. The release agent should be placed in the container first. The water is then added.

### **Analytical values**

Silicone/water emulsion

State: liquid
Color: milky white
Odor: mild

Solids content: 35.0 – 39.0 %
 Flash point DIN 51755: not flammable

### Storage & Handling

- Product Storage Conditions: 12 months under normal conditions
- Do not store or transport below 5°C or above 40°C
- Protect container from direct sunlight and frost.

#### **Packaging**

Plastic canister: 30 kg

Drum: 200 kg

Labelling: Please refer to the Safety Data Sheet

#### **Complimentary Products**

All warm and hot-curing processes

product advice and product-related information within the limits of the obligations arising from the collateral contractual agreements, if not expressly agreed upon otherwise. (12.2010)