



ASKOBOND CG 16

Highly refractory water-based adhesive.

Product properties

ASKOBOND CG 16 is a self-hardening cold adhesive on inorganic basis which can be used universally. The core adhesive should be applied in point or bead form to the parts to be bond-ed. Depending on the size of the moulds and cores, the adhesive areas are largely resistant to transport and casting after approx. 30 minutes. After approximately 12 – 24 h the adhesive is fully cured:

- Aqueous clay and binder paste.

Analytical Data

- Delivery form: brown paste
- Specific weight [20°C]: 1.65 – 1,80 g/cm³
- Viscosity [20°C, Brookfield]: 42 – 50 Pa s
- Solids : 60 . 63 %

Storage and Handling

- 12 months if stored dry between 0 and 40°C
- Higher temperatures accelerate product expiry
- Protect against frost

Packaging:

1kg tubular bag for manual application (35 pieces in plastic hobbock)

1kg tubular bag for application with 600ml cartridge press (12 pieces in carton)

Please refer to paragraph # 7 “Handling and Storage” in Safety Data Sheet.

Labelling: Please refer to the Safety Data Sheet