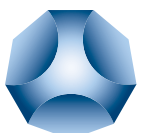
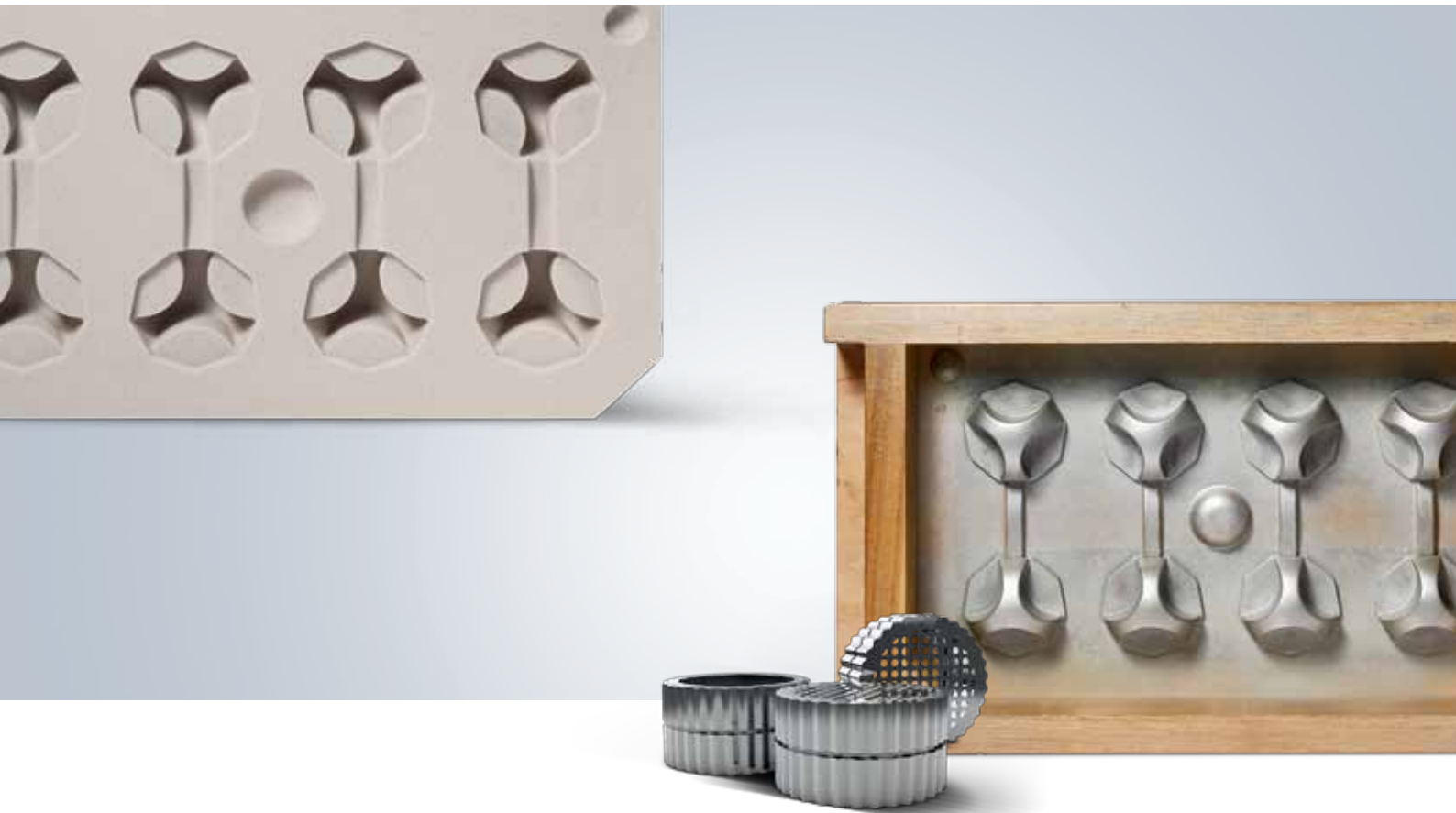




# Auxiliary products

Overview



# Auxiliary products

Customer-designed solutions out of one hand

## Release Agents

- Lower maintenance costs, longer service life of toolings and patterns by reduction of bond

## Adhesives

- Wide range of products suitable for air-drying, oven-drying and microwave-drying

## Cleaners

- Reduction of cleaning time due to highly effective products

## Core Putty Fillers (CPT)

- Cores and molds with little defects can be repaired easily.

## Cope Seals

- Prevent leakages from the mold through the mold joint, particularly in the ingate area.

## Vents

- High quality 3-piece core box vents with high pen areas

## Auxiliary product programme

| Product            |  | Type                                 | Remarks   |
|--------------------|--|--------------------------------------|---|
| Release agents     | Cold Box processes                     | ECOPART™ 756                         | Release agent for all gas curing processes containing highly flammable solvents |
|                    |  | ECOPART™ 56 (D)                      | Aerosol can of ECOPART™ 756   |
|                    |  | ECOPART™ 46                          | Release agent for Cold Box process containing combustible solvents              |
|                    |  | ECOPART™ CB H 18350                  | Water-based release agent for Cold Box process                                  |
|                    |  | ZIP SLIP™ 157 H                      | Standard release agent for all gas curing processes; 100% concentrated material |
|                    | No-Bake processes                      | ECOPART™ LP 89                       | Filled with Aluminium mica  |
|                    |  | ECOPART™ 80 S                        | Transparent blue wax; low concentration   |
|                    |  | ECOPART™ 84 S                        | Transparent blue wax; low concentration   |
|                    |  | ECOPART™ 102 C                       | Transparent (100% concentrated material)  |
|                    | Hot-curing processes                   | ECOPART™ H1-350                      | Dilutable with water to lower concentration                                     |
|                    |  | ECOPART™ H2-350                      | Dilutable with water to lower concentration                                     |
|                    |  | ECOPART™ H 17-250                    | Ready for use   |
|                    | Bentonite-bounded/Green sand processes | BENTOGLISS®*                         | Free of solvents; free of odor  |
| Cleaners           | ZIP CLEAN™ 800                         | Highly effective cleaner             |   |
|                    | ZIP CLEAN™ CB 18                       | Free of NMP; free of NEP             |   |
| Adhesives          | ASKOBOND™                              | Various products on customer demand  |   |
| Core Putty Fillers | Core Putty Filler                      | Various products on customer demand  |   |
|                    | ASKOPASTE                              | Various products on customer demand  |   |
| Cope Seals         | ASKOROPE                               | Liquid cope seals on customer demand |   |
| Vents              | ISOVENTS™                              | Superior core box vents              |   |

\* BENTOGLISS® is a registered trademark of CLARIANT.

ASK Chemicals GmbH  
Reisholzstraße 16-18  
40721 Hilden, Germany

Phone: +49 211 71 103-0  
Fax: +49 211 71 103-70  
info@ask-chemicals.com  
www.ask-chemicals.com

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