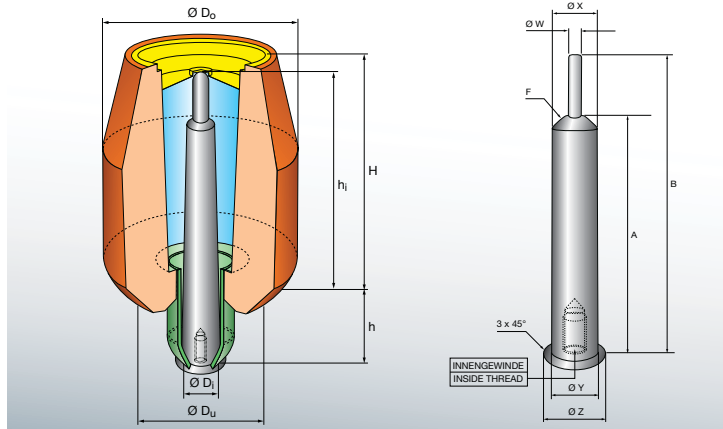




Rigid Pins for EXACTCAST OPTIMA KL

Perfectly fitting pins and very small contact area

Riser Types & Dimensions



- Maintenance-free
- Optimum distance of riser and casting
- Optimum formation of the breaker edge in conjunction with the metal tube
- No contact of the metal tube with the pattern and therefore no pattern wear

Rigid pins for EXACTCAST OPTIMA KL are available in the following dimensions:

Type		Pin dimensions							
Riser	Pin	Ø W mm	Ø X mm	Ø Y mm	Ø Z mm	A mm	B mm	F mm	Inside thread
KL 19	Dorn KL AC	5.5	15	15	21	86	110	6x27°	M 8x30
KL 27	Dorn KL AD	5.5	15	15	21	106	130	6x27°	M 8x30
KL 40	Dorn KL A	6	19	19	25	92	119	6x45°	M 10x30
KL 61	Dorn KL B	6	19	19	25	123	152	6x45°	M 10x30
KL 80	Dorn KL BB	6	19	19	24	101	129	6x45°	M 10x30
KL 86	Dorn KL C	6	19	19	25	128	156	6x45°	M 10x30
KL 90	Dorn KL BC	6	19	19	24	112	139	6x45°	M 10x30
KL 111	Dorn KL CA	6	19	19	25	125	152	6x45°	M 10x30
KL 115	Dorn KL D	6	19	19	25	142	169	6x45°	M 10x30
KL 193	Dorn KL E	6	23	29	35	146	176	6x45°	M 10x30
KL 197	Dorn KL EB	6	23	29	35	146	176	6x45°	M 10x30
KL 237	Dorn KL F	6	23	29	35	150	178	6x45°	M 10x30
KL 239	Dorn KL G	6	23	29	35	152	179	6x45°	M 10x30
KL 430	Dorn KL I	6	23	29	35	161	189	6x45°	M 10x30
KL 540	Dorn KL J	6	25	29	35	218	243	6x45°	M 10x30