KERNKLEBER II (LUFTTROCKNEND)
Highly refractory water-based adhesive.

Product Properties
Aqueous clay and binder paste

KERNKLEBER II (LUFTTROCKNEND) is a self-hardening cold adhesive on inorganic basis and can be used universally. The core adhesive should be applied in point or bead form to the parts to be bonded. Depending on the size of the molds and cores, the adhesive areas are largely resistant to transport and casting after approx. 30 minutes. After approximately 12 – 24 h the adhesive is fully cured.

Analytical values
- Delivery form: paste
- Specific weight [20°C]: approx. 1.83 g/cm³
- Viscosity [20°C]: approx. 56 – 49 Pa s

Storage & Handling
Product Storage: 6 months if stored dry between 10 and 30°C.
Higher temperatures accelerate product expiry
Protect against frost

Handling of KERNKLEBER (lufttrocknend)
Please refer to paragraph # 7 "Handling and Storage" in Safety Data Sheet.
Labelling: Please refer to the Safety Data Sheet