

LIQUI PASTE MV

Non-flammable, convection oven cured, water-based core and mold paste

Performance

LIQUI PASTE MV Adhesive is a high strength core and mold paste that should be heat or microwave dried for full strength development. If air drying is employed a 24 hour cycle is recommended if air drying is essential and limited time is available, it is recommended that ZIP-STIK[™] or OMEGA SET adhesives be used.

It is designed for multiple applications such as gluing core assemblies, Cope and Drag sealer, Flash Eliminators, etc.

Application

LIQUI PASTE MV Adhesive should be mixed until homogeneity is achieved before use. The mixer should be of variable speed, properly sized, and oriented in the mixing vessel to prevent vortexing. It can be applied with a paste gun, dipping, or brushing.

Product Storage Conditions

- 1 year minimum under normal conditions in sealed original container.
- As with all pastes, a first-in, first-out stock rotation is recommended. protect from frost or direct sunlight.

Packaging

| 588201 | Stainless Steel Minitanks | 330 gallons | 3500 lbs. net |
|--------|---------------------------|-------------|---------------|
| 32882 | Lined Drums | 55 gallons | 720 lbs. net |
| 32881 | Pails | 6 gallons | 60 lbs. net |
| 121214 | Squeeze Bottles | 32 ounces | |
| 133573 | Caulking Tubes | 29 ounces | |

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LIQUI PASTE MV

Handling of

ASK Chemicals maintains material safety data sheets on all of its products. Material safety data sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Our material safety data sheets should be read and understood by your personnel before using ASK chemicals' products in your facilities..

Typical Features (1)

Color*:Off-WhiteSolids:Approx. 62%Density:Approx. 13.6 lbs./gal

* Slight differences in color are caused by minor variations of the natural raw materials or changes in color during tempering of the refractory solids, and have no influence on the product quality.

(1) Typical property values only, not to be construed as specifications. Actual proper-ties will be dependent on the history of the material.

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