



ZIP SLIP 184 H

Non-Flammable Release Agent

Performance

High-quality, 100% active, non-flammable release agent formulated for foundry core and mold making processes.

Features	Benefits
100% Active	Environmentally friendly, safer to use
Non-flammable flash point 580°F by GHS/DOT	No red labels required
Multiple uses	Will release from all substrates (metal, wood plastics)
Excellent film formation	Multiple releases per application
Excellent release	Less scrap, better core & pattern definition, cleaner boxes
No solvents	Will not attack plastic patterns, core boxes or molds
Stable	No mixing equipment necessary
Low odor	Pleasant working environment

Application

Spray a light even coat on the surface to be released from. ZIP-SLIP 184H release agent is sensitive to moisture contamination. ASK Chemicals has several ISOCURE Phenolic urethane and ISOSET acrylic epoxy cold box binder systems designed to meet various productivity, environmental, and casting quality needs.

Caution: Prolonged contact with copper, brass, galvanized, silicone rubber, and rubber is not recommended. ZIP SLIP will react with the metals forming a sludge and will soften the rubber.



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Product Storage condition

- 2 year minimum under normal conditions in sealed original container.
- As with all release agents, a first-in, first-out stock rotation is recommended.
- Store in well-ventilated, dry area at temperatures of 40°F to 80°F. Open containers should be capped with nitrogen and resealed.

Packaging

850601	Repaltainers	330 gallons	2678 lbs. net
850600	Drums	55 gallons	400 lbs. net
850602	Pails	5 gallons	40 lbs. net

Handling of

ASK Chemicals maintains material safety data sheets on all of its products. Material safety data sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Our material safety data sheets should be read and understood by your personnel before using ASK chemicals' products in your facilities.

Typical Features (1)

Color:	Colorless Liquid
Density:	Approx. 8 lbs/gal
Flash Point:	580°F

* Slight differences in color are caused by minor variations of the natural raw materials or changes in color during tempering of the refractory solids, and have no influence on the product quality.

(1) Typical property values only, not to be construed as specifications. Actual properties will be dependent on the history of the material.